

ABSTRACT OF THE DISCLOSURE

A shaft assembly including an elongated member having at least a portion which is hollow having an inside surface defining a shaft core is provided. The shaft assembly includes a rotatable, torque transmitting elongated member defining a portion thereof which is hollow having an inside surface and defining a shaft core. The shaft has an outside surface including a torque transmitting portion and a functional feature portion. The elongated member defines an aperture gate extending from the inside surface to the outside surface. The elongated member also defines a hardened, moldable material. The material extends from the inside surface through the aperture gate. The material is secured to at least a portion of the outside surface.

2025 RELEASE UNDER E.O. 14176